

PRIMER-COATED PAINTABLE DOOR PANEL (ECLISSE Syntesis and ECLISSE 40)

The following is a list of the main characteristics of the product components and the materials used in their manufacture.

INFORMATION TO THE USER	We recommend careful reading of this information sheet, which fulfils all legal requirements relating to product information in their entirety and serves as a valuable aid to the correct use of the product.	
TERMS OF USE	<ul style="list-style-type: none"> • Installation must only be carried out by qualified and trained personnel. • The door panel is suitable for installation in normal indoor and domestic spaces (properly ventilated and with low atmospheric humidity). • The door panel must be installed in areas that are not subject to stagnation of liquids or moisture of any kind on the floor or walls. 	
NOMINAL PASSAGE DIMENSIONS	Width: 600÷1000 mm - Height: 2000÷2700 mm (measurements refer to the pocket or hinged door system in which the panel is installed)	
DOOR PANEL DIMENSIONS	SLIDING DOOR Width: 625÷1025 mm Height: 1992÷2692 mm (for more dimensions see catalogue)	HINGED DOOR Width: 616÷1016 mm Height: 2004÷2704 mm (for more dimensions see catalogue)
	Door panels higher than 2000 mm are fitted as standard with an adjustable internal tensioning rod that keeps the door panel in constant tension, ensuring perfect flatness with the wall.	
DOOR LEAF	SLIDING DOOR Hollow-core door with double solid fir wood perimeter frame (32x37+32x37 mm perimeter section) and honeycomb filler with 20 mm cells. 4 mm thick MDF covers glued with hotmelt acetovinyl glue. The panel is then calibrated to a final thickness of 40 mm. MDF edging treated with primer and glued with hotmelt glue. Supplied as standard with Security Profile.	HINGED DOOR Hollow-core door with double solid fir wood perimeter frame (37x37+37x37 mm perimeter section) and honeycomb filler with 20 mm cells. 4 mm thick MDF covers glued with hotmelt acetovinyl glue. The panel is then calibrated to a final thickness of 45 mm. MDF edging treated with primer and glued with hotmelt glue.
TYPE OF BASE COAT APPLIED	Spray-applied white pigmented polyurethane resin-based primer.	
DOOR PANEL FINISHING	Recommendations for a good finishing. <ul style="list-style-type: none"> • A light sanding of the surfaces is always necessary before application. • Proceed with the application of a wall paint or pigmented polyurethane or water-based paints suitable for wooden substrates. • When applying water-based products be very careful, read the product instructions carefully and do not exceed the recommended dosage. ECLISSE is not liable for damage caused by the use of such products. • The recommendations given also apply to the application of wallpaper, paying particular attention to stabilisation times and different thicknesses that could affect the aesthetic result and functionality of the product. Please note that for the application of wallpaper or similar finishes on wooden surfaces, special glues are normally used, which are usually more tenacious than those used for wall application. Wallpaper application must be carried out on doors treated with primer. • All treatments on the panel (such as priming, varnishing and lacquering) must absolutely be applied equally on both faces of the door leaf. For special cases that do not fall within the scope of this provision, the result is not guaranteed.	
COMPLIANCE	Complies with the Decree of 10 October 2008 (Official Gazette General Series no. 288 of 10 December 2008) on the obligation to comply with the limit set for formaldehyde emissions.	
CLEANING	Regular cleaning of the door is the best way to maintain the quality of the product and its aesthetic value over time. Use a soft cloth dampened with water. Never use chemical solvents or abrasive or alkaline detergents. If it is necessary to sanitise the door panel, use a soft cloth dampened with 75% hydro-alcoholic solution.	
MAINTENANCE	ORDINARY: no repairs are intended, only regularly performed inspections such as <ul style="list-style-type: none"> • checking the correct closing of the door; • checking the condition of the gaskets (and brushes in pocket doors); • lubricating the hardware; • checking the setting of the handles. EXTRAORDINARY: work in this category must be entrusted exclusively to qualified personnel.	

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PRECAUTIONS FOR USE	<p>Avoid improper and inappropriate use of the product.</p> <ul style="list-style-type: none">• Do not hang or attach loads to the door panel.• To avoid deformations, the door panel must not be exposed to strong thermal variations (direct exposure to radiators, heaters, etc.) and hygrometric variations (rooms with high humidity).• In all cases where doors are not immediately installed, they must be stored in a dry room and placed on a horizontal plane.
DISPOSAL	<p>Once the product has been disposed of or is no longer used, all components and accessories should not be dispersed in the environment, but should be taken to the local public or private waste disposal facility, in accordance with the regulations in force.</p>